

STOCK AND SALES COMPANY FOR TITANIUM AND SPECIAL ALLOYS

Office and warehouse: TITANIUM GATEWAY AB • Bäckvägen 17 • SE-192 52 Sollentuna P: +46 (0)8 580 80 250 • F: +46 (0)8 580 80 259 • titanium-gateway.se • info@titanium-gateway.se

# **QUALITY IS OUR 1st PRIORITY**

## **OUR PRODUCT SPECIFICATIONS FOR SHEETS**

pure titanium: gr.1 - w.3.7025, gr.2 - w.3.7035, gr.3 - w.3.7055, gr.4 - w.3.7065

alloyed: gr.5 - w.3.7165

latest edition of astm b265 or ams 4911, asme sb265

otherwise to be mentioned in the contract (iso 5832-2 or iso 5832-3)

#### **OUR TOLERANCES ON THICKNESS**

a.) thickness: b) width:

1.0 mm, tol. 0.95 - 1.05 mm up to 1.000 mm, tol. +20.0 mm/-0

1.5 mm, tol. 1.45 - 1.55 mm > 1.000 - 2.000 mm, tol. +20.0

mm/-0

2.0 mm, tol. 1.95 - 2.10 mm

3.0 mm, tol. 2.90 - 3.20 mm

4.0 mm, tol. 3.90 - 4.20 mm

5.0 mm, tol. 4.90 - 5.20 mm c) length:

6.0 mm, tol. 5.90 - 6.20 mm up to 4.000 mm, tol. +50.0 mm/-0

8.0 mm, tol. 7.90 - 8.30 mm

10.0 mm, tol. 9.80 – 10.30 mm

12.0 mm, tol. 11.80 – 12.30 mm

15.0 mm, tol. 14.80 – 15.40 mm

20.0 mm, tol. 19.70 – 20.50 mm

25.0 mm, tol. 24.70 – 25.50 mm

#### **OUR STANDARD REQUIREMENTS**

High eveness and a very fine and clean surface, smooth and square edges,

eveness / flatness: 1.5 mm per square meter

<= 2.0mm thickness: cold-rolled >= 2.5mm thickness: hot-rolled

### **OUR AIMS FOR DIFFERENT HEATS**

Until 300 kg - 1 heat

From 300 – 500 kg - 2 heats

From 500 – 1000 kg - 3 heats

Beginning from 1000 kg - 4 heats

# **OUR INSPECTION & QUALITY CONTROL**

100 % Antimixing test with spectroanalysis or X-Ray

#### **OUR MARKING**

Each sheet with quality, size, heat no. and producer identification or symbol. 2 markings each sheet, 1 at the left upper side, 1 at the right lower side

### **OUR PACKING**

All material will be packed save, carefully in a feasible package.